

Date: Thursday, 25/01/2007 1:40:32 PM
 User: Linda Lacelle

Process Sheet

split SB 07/03/09

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DUMP OUTLET
Job Number	: 30470		
Estimate Number	: 12131		
P.O. Number	: <i>N/A</i>	Part Number	: D34757
This Issue	: 25/01/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D3475 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 27543	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 01/02/2007 Qty: 10 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est Rev:A New Issue 06-01-31 JLM Est Rev:B As per Rev B 06-05-24 JLM		

Additional Product

Job Number:



ASAP

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *2945* For D3475-7S

Spin as per Dwg D3475

Possible Supplier: SIEG

Material release note is required

C 207/01/25

(10)

2.0	D34757S	SCOOP OUTLET SPINNING DETAIL
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 scoop outlet

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

10-01-31

07/04/31 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

07-02-00 (10)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Scribe line at .180" Below center line of part

FF 07-02-00 (10)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUMP OUTLET

Job Number: 30470

Part Number: D34757

Job Number:



Seq. #:

Machine Or Operation:

Description :

2-Rough Cut Part on Band Saw Leaving some Material.

FF 07-02-08

3-Using DT8842 Angle Block, Sand Part on Disk Sander to Scribed line.

FF 07-02-08

4-Transfer Punch Using DT8843, Then Drill as per Dwg D3475.

5-Deburr.

FF 07-02-08

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/03/29 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PC 7/3/29 E

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 07/03/30 (1)

Job Completion



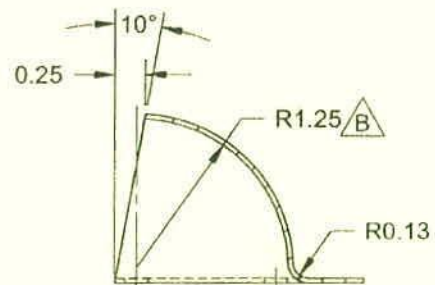
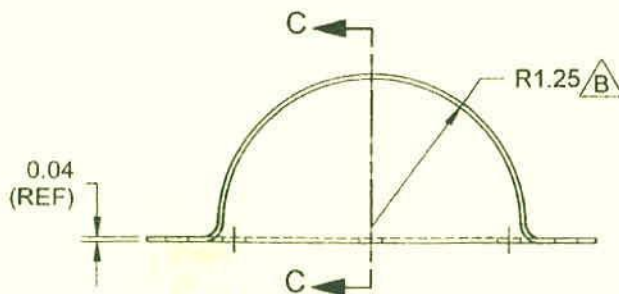
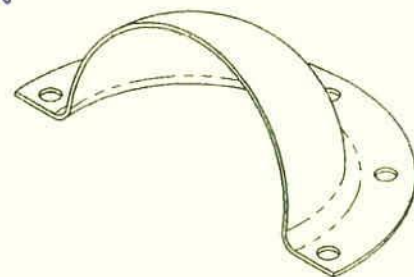
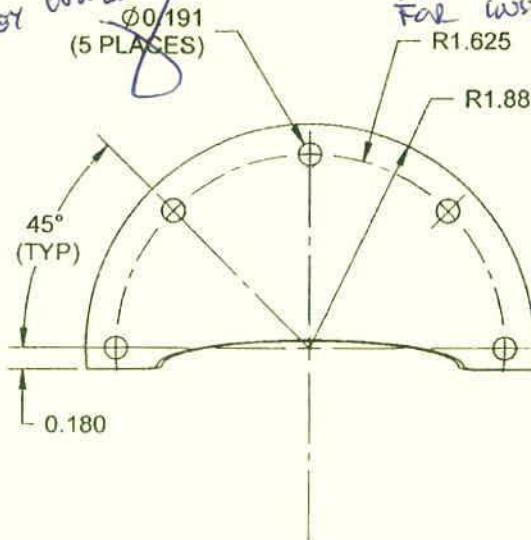
U 07.03.30

DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3475	REV. B SHEET 6 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:1.5

NO HOLES: BASED ON
FEEDBACK FROM CUSTOMERS,
THEY WOULD PREFER TRANSFER DRILLING THEIR OWN.
SEE ATTACHED NOTE
FOR INSTRUCTIONS.

RELEASED
06.05.16

**SECTION C-C****D3475-7 SCOOP OUTLET****NOTES:**

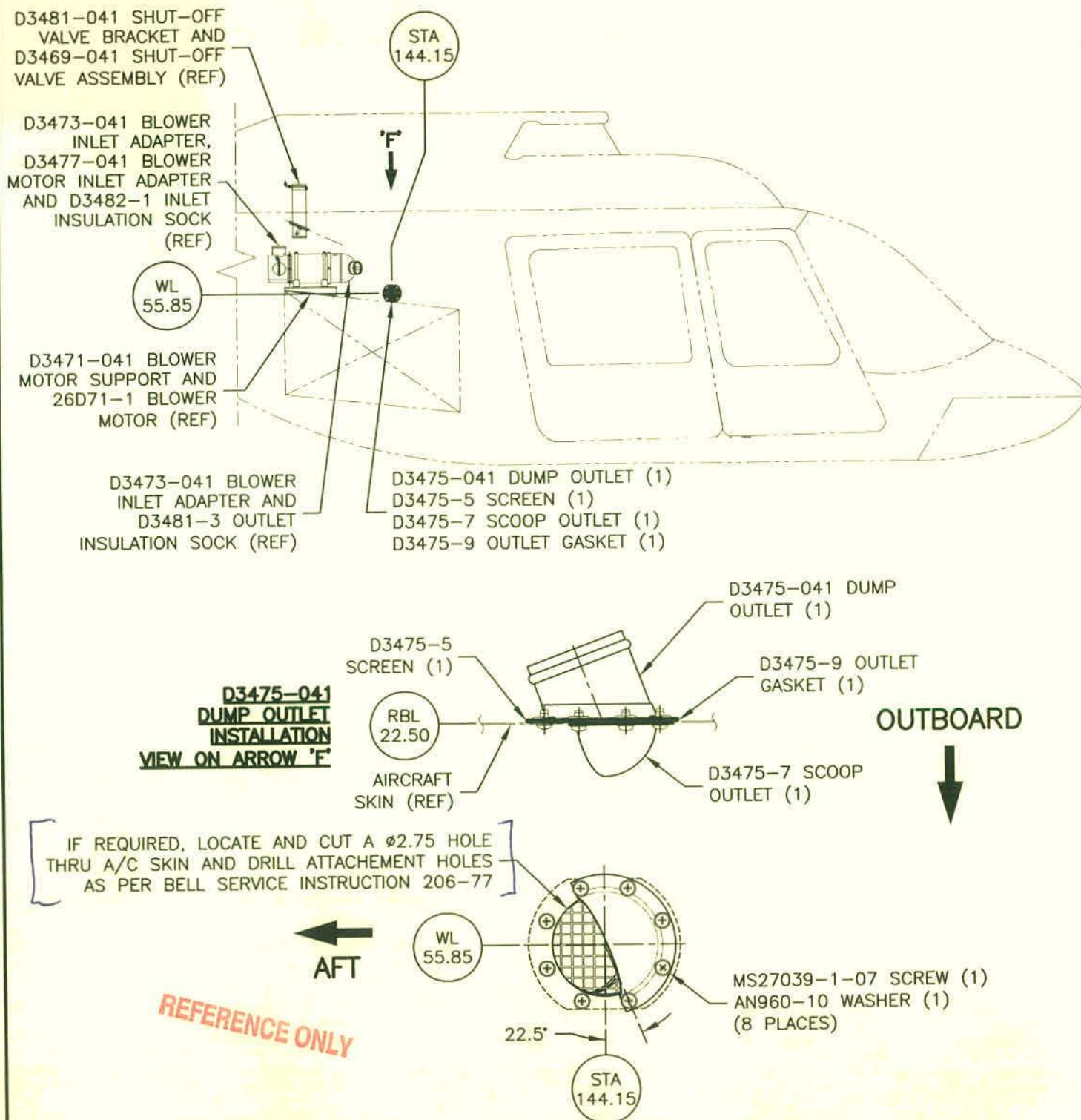
- 1) MATERIAL: MAKE FROM D3475-7S
- 2) IDENTIFY WITH DART P/N D3475-7 USING FINE POINT PERMANENT INK MARKER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D206-746	REV. A SHEET 5 OF 14
DATE 06.05.16		TITLE SHROUD AIRFLOW HEATER INSTALL	SCALE NTS



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